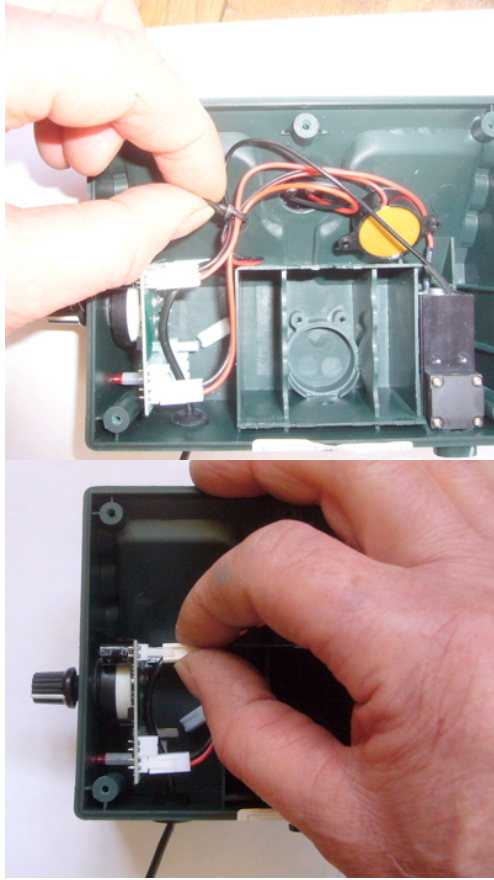


SOL-C12/24 Diaphragm Pump Replacement



- Take out 5 screws and remove lid
- Undo twist tie to release wires (top picture)
- Unplug diaphragm pump (bottom picture)
- Remove pump, replace with new one and plug in.
- Use twist tie to hold wires so that lid can be replaced (top picture)
- Replace lid and screws.